

# NanoCStoneH – Innovative Nanocomposite for the Conservation and Consolidation of Carbonate Stone Heritage

# Summary

The heritage built with carbonate stones with performance high cultural and economic importance all around the world is an important testimony of the past for present and future generations. Portugal has a wide cultural heritage in carbonate stones, some of them have already been listed as World Heritage by UNESCO, attracting visitants from everywhere. Centuries of exposure and the unavoidable environmental changes, led to a reduction of the stone's internal cohesion and to a loss of artistic, historical, material, and cultural value. Although the contribution of heritage to sustainable development has been absent from the mainstream about this subject, UNESCO has been recently highlighting its relevance across its various dimensions (social, environmental, and economic).

Conservation interventions, involving consolidation of stone, are often required due to their advanced state of degradation that threat the cultural value and significance of the built heritage.

Consolidation intends to restore the cohesion between superficial and in-depth particles of severely damaged stone to avoid irreparable loss of the stone substrate. Consolidation is thus frequently necessary to restore the cohesion and the unique solution to avoid the complete loss of stone elements, to guarantee their preservation and avoid the necessity of replacement of the existent stone objects by new ones.

Although the availability of commercial consolidants and their satisfactory results in some stones, such as alkoxysilanes in situations of granular disintegration in silicate stones, their performance in carbonate stones has not been equivalent, and often show a reduced efficacy or even potential to accelerate degradation phenomena. Their tendency to crack and the lack of chemical affinity with carbonate substrates are the most cited drawbacks and the reasons behind their poor performance. Thus, the conservation of carbonate stones has been an open challenge that claims research for designing novel and efficient strategies to guarantee the safeguarding of the heritage.

The aim of NanoCStoneH project was to develop a new generation of products for the consolidation of carbonate stones varieties present in built heritage, applying an integrated and ambitious approach combining nanotechnology, composite materials and

performance assessment. The integrative approach covering these fundamental aspects was innovative and ensured a better performance of the new products developed in comparison to those available on the market, which contributed for a more sustainable conservation of Heritage.

Ançã stone (porous limestone) and Trigaches marble (Figure 1) were the selected carbonate stones for assessing the performance of the new consolidants developed.

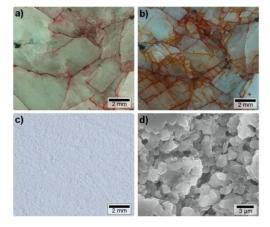


Figure 1. Trigaches marble impregnated with red dye before and after being artificially aged (a and b); Ançã stone (c and d)<sup>1</sup>.

The design of the new nanohybrid consolidants (alkoxysilane-based formulations) was supported on an optimized methodology that was drawn and validated by the research team (Figure 2).

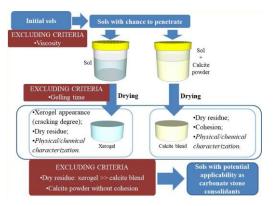


Figure 2. Second step of the methodology proposed to support the development of alkoxysilane-based consolidants for porous carbonate stones: from the initial sols to sols with potential applicability as carbonate stone consolidants<sup>2</sup>.

## **Project Reference**

PTDC/ECI-EGC/29006/2017

## Leading Institution

IST-ID – Associação do Instituto Superior Técnico para a Investigação e Desenvolvimento (Portugal)

#### **Partners**

IST-ID: CQE – Center for Structural Chemistry (Portugal), IPS – Polytechnic Institute of Setúbal (Portugal)

## **CERIS Principal Investigator**

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# **CERIS Research Team**

## Funding

FCT – Fundação para a Ciência e a Tecnologia

#### Period

2018-2022

**Total** 229 249.50€

CERIS 156 724.50€

**Project Website** 

<sup>&</sup>lt;sup>1</sup> B. Sena da Fonseca, A.P. Ferreira Pinto, A. Rodrigues et al., Ability of novel consolidants to improve cohesion of carbonate stones: Dependence on pore-shape, aging conditions, and treatment procedures. Journal of Cultural Heritage 55 (2022) 95–106.

<sup>&</sup>lt;sup>2</sup> B. Sena da Fonseca, A.P. Ferreira Pinto, S. Piçarra, M. F. Montemor, Alkoxysilane-based sols for consolidation of carbonate stones: Proposal of methodology to support the design and development of new consolidants, Journal of Cultural Heritage 43 (2020) 51–63.



New consolidation products were developed built heritage conservation and in the with improved characteristics resorting to different catalysts and strategies, such as the use of organically modified alkoxysilanes, flexible hydrophilic polymer chains, hydrophilic silica nanoparticles and hydrophilic nano sized wires in tetraethoxysilane-based (TEOS-based) sols.

recognized researchers from varied scientific fields, such as Construction, Materials, Chemistry and Geology, with proven experience in the national and international level.

development of pioneering products.

The research team and the facilities made available (CERIS, CQE, IPS) guarantee a cross fertilization interdisciplinary approach to develop and assess the performance of the new consolidation products, allowing to generate The project was carried out by a team of innovative knowledge and practices, far beyond the state of the art and the current practice of conservation with impact at a